

Work Order ID 53837-1

November 19, 2009 9:04:16 AM



Page 1

Item ID: D3648-041

Accept



Setup Start



Revision ID: B

Item Name: Driveshaft Tunnel Assembly

Stop



Start Date: 11/11/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 25/11/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

PL

Date: 09/11/10

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3648

Rev B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

SB 09/12/10

110

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1-Assemble as per dwg D3648 2- Seal mating surface and all gaps as per dwg D3648 with ☐ Proseal 700 fire wall sealant ☐ batch: *ML10624*

09/12/10

120

0.00



QC

QC5- Inspect part completeness to step on W/O

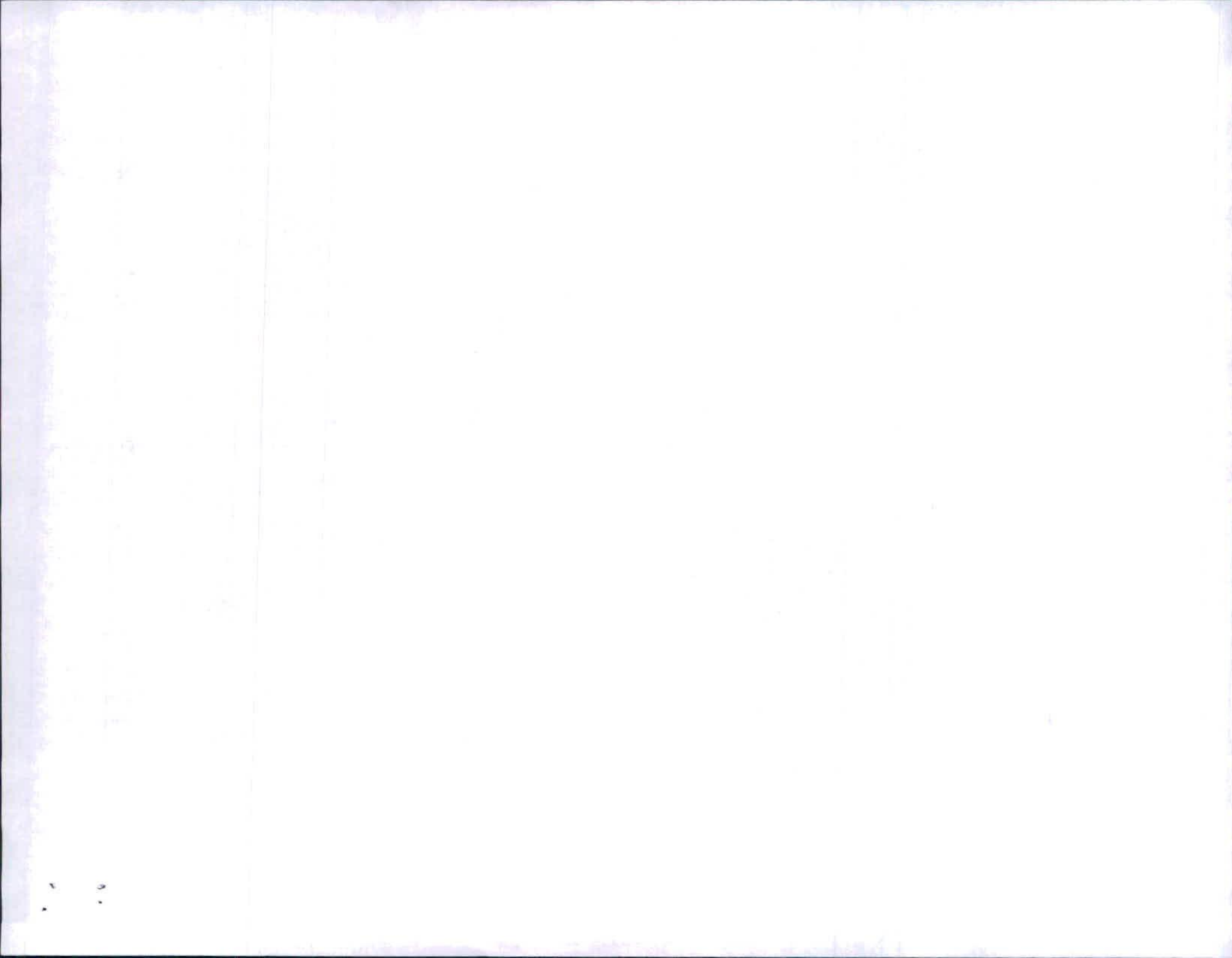
Memo

0.00

Quality Control

09/12/10

(+1)



Work Order ID 53837

November 19, 2009 9:04:16 AM



Page 2

Item ID: D3648-041

Accept

Revision ID: B

Item Name: Driveshaft Tunnel Assembly

Start Date: 19/11/2009 Start Qty: 2.00

Required Date: 25/11/2009 Req'd Qty: 2.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: *

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

9/12/11 IDSP

09/12/14

MF

09-12-11



Picklist Print

November 19, 2009 9:04:24 AM

Page 1

Work Order ID: 53837

Parent Item: D3648-041RevB

Parent Item Name: Driveshaft Tunnel Assembly






Comments:

Start Date: 19/11/2009

Required Date: 25/11/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item 29/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C10  WASHER		Purchased	No			100	Each	231.0000	80.0000			
				<u>Warehouse</u> <u>Location</u> Main Warehouse				<u>Loc Qty</u>		<u>Loc Code</u>		
				ST				231				
					111965			231				
AN3C3A  Bolt		Purchased	No			110	Each	513.0000	80.0000			
				<u>Warehouse</u> <u>Location</u> Main Warehouse				<u>Loc Qty</u>		<u>Loc Code</u>		
				ST				513				
					110715			50				
					111916			463				
D3649-041RevB  Tunnel Bottom Panel Assembly		Manufactured	No			110	Each	0.0000	2.0000			
								B 52 638				
D3650-041RevC  Tunnel Top Panel Assembly		Manufactured	No			110	Each	0.0000	2.0000			
								B 53 919				
D3651-041RevB  Aft Base Assembly		Manufactured	No			110	Each	0.0000	2.0000			
								B 52081				

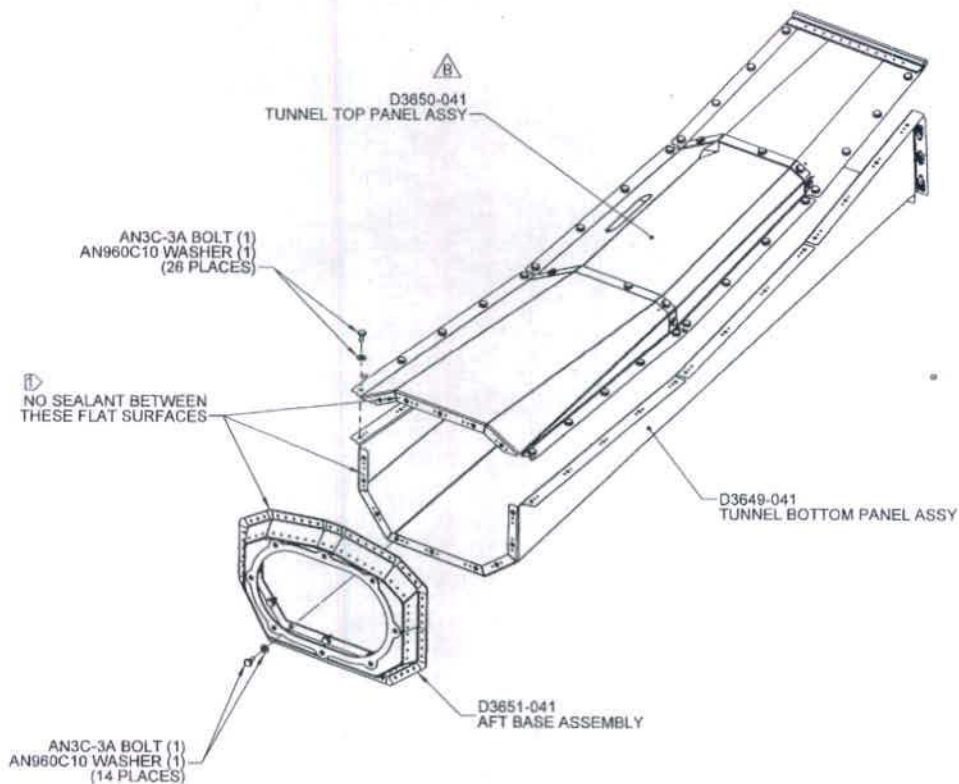
80 08/09/12/10

80 08/09/12/10

80 08/09/12/10

80 08/09/12/10

8 7 6 5 4 3 2 1



D3648-041 DRIVE SHAFT TUNNEL ASSEMBLY

NOTES:

- 1) SEAL MATING SURFACES AND ALL GAPS USING PROSEAL 700 FIRE WALL SEALANT EXCEPT WHERE NOTED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3648-041 USING FINE POINT PERMANENT INK MARKER
- 7) TORQUE FASTENERS TO 15-25 in-lb
- 8) WEIGHT: 9.2 lbs



RECEIVED
ENGINEERING
UNCONTROLLED
SUBJECT TO
WORK
NO. 53832

PART LIST

QTY -041	PART NUMBER	DESCRIPTION
X	D3648-041	DRIVE SHAFT TUNNEL ASSEMBLY
1	D3649-041	TUNNEL BOTTOM PANEL ASSEMBLY
1	D3650-041	TUNNEL TOP PANEL ASSEMBLY
1	D3651-041	AFT BASE ASSEMBLY
40	AN3C-3A	BOLT
40	AN960C10	WASHER

RELEASED
08.01.07

B	UPDATE WITH REVISED D3650-041	RF	08.01.07
A	NEW ISSUE	RF	07.11.07
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	IE	DRAWING NO.	REV. B
MFG. APPR.		D3648	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		DRIVE SHAFT TUNNEL ASSY	1:6
DATE	08.01.07	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND UNCLASSIFIED. IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR COMMUNICATED TO ANY OTHER PERSON OR ENTITY WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

